

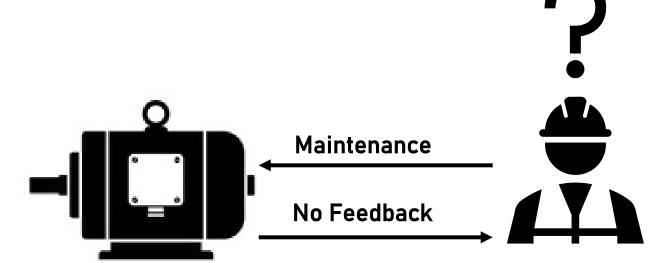
### Condition Monitoring & Maintenance 4.0

- Gears Turbines Engines Hydraulic
- systems Rolling and plain bearings Special applications

Cooperation & Joint ventures

We offer a strong partner the opportunity to grow with us and jointly conquer the market for maintenance software & Industry 4.0

# The problem: missing data & evaluations





- Lack of knowledge about the actual condition of machines and systems
- No process monitoring options
- Reactive maintenance
- No use of maintenance strategies → Fire department strategy!
- Lack of asset management
- Inadequate documentation
- No maintenance controlling due to missing process data & key figures
- Inadequate spare parts inventory
- The unpredictable human factor on the machine, incorrect operation and manipulation 2





### The Solution:

#### **Condition Monitoring software**



- Condition **Monitoring**
- ✓ CPS
- ✓ Strategie
- ✓ Asset Management



- Wear reserve
- ✓ Fault messages
- ✓ AI







- **Cooperative Maintenancemanagement**
- Modernization of machines and systems → RETROFIT
- Condition Monitoring und Prozesstechnology
- **Artificial Intelligence und IOT**
- **CPS-Toolbox**
- Maintenace controlling
- **Asset Management**
- Advice and implementation in the field of machine and operational safety
- **ROI** Return on Invest
- Elimination of faults



### The result:



- Optimal availability
- Minimization of unplanned downtimes 🛰 💵



- Lower maintenance costs €\$£
- Recovery of solution competence
- Legally compliant machines and systems
- Quality improvement <a>Improvement</a>
- Safe machines for safe work



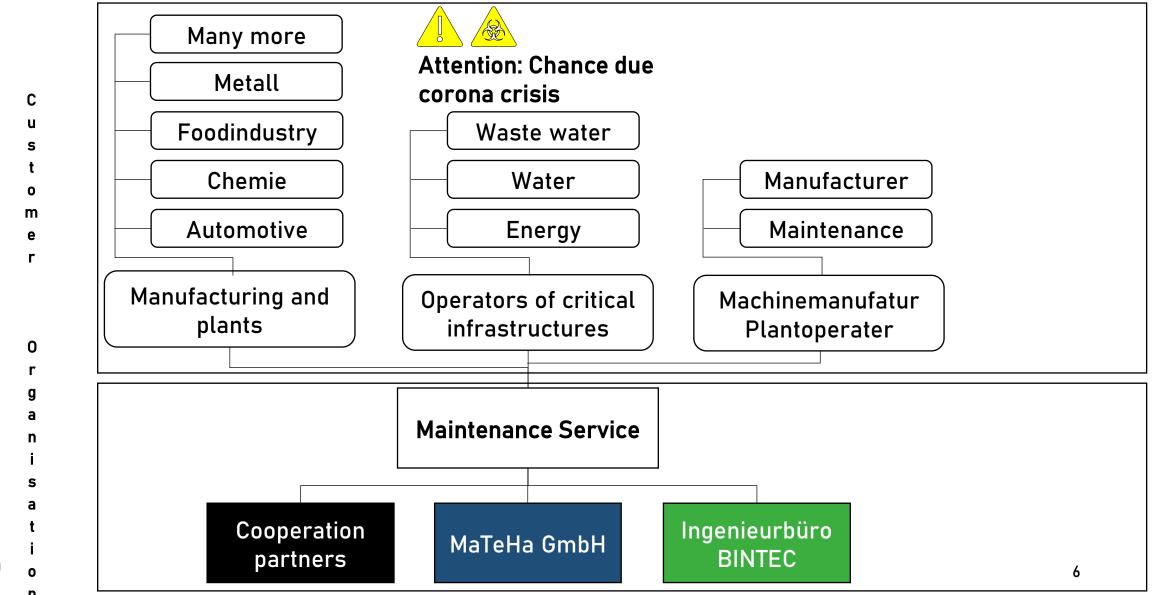
# The human factor and the consequences for machines / production

- Incorrect operation
- Manipulation
- Sabotage
- Ignorance of the processes
- Reluctance to work
- Missing leadership and guidelines

- Easy process monitoring
- Saving changes to the parameters and interventions in the existing structures
- Records of differentiated handling
- Detect changes by human



# Structural proposal







# Social and management challenges

- Maintenance 4.0 requires a change in all areas of a company
- Critical data must be transported safely and protected against unauthorized access
- IT departments must be ready to introduce new mobile systems and software solutions, allow cross-plant data queries, and implement new authorization models
- People and their competencies play the most important role for "maintenance of the future"
- Humans have to evaluate the data and derive the right conclusions, only then Industry 4.0 can become a success



## It depends on the strategy

- The selection of the maintenance strategy is characterized by a trend towards condition-oriented and forward-looking maintenance strategies
- The integration of different sensor technologies in SCADA systems leads to a variety of data, which provides a basis for condition-based maintenance
- Deriving the right strategic decisions from this amount of data requires more than ever competent and trained maintenance personnel
- Because at the end of the day, the experienced maintenance engineer still knows his equipment best



### Predictive Maintenance

- The main advantages of Predictive Maintenance are a targeted production planning, a stable utilization of the machines and the avoidance of unscheduled machine failures
- The manufacturers of machines and plants are constantly developing new approaches to set up their machines in terms of preventive maintenance
- The VDI therefore expects a dynamic market environment in the area of maintenance 4.0 within the framework of industry 4.0